

# ICM280 FURNACE CONTROL MODULE



## Low cost, form, fit and functional replacement furnace control board



#### **Features**

- Microprocessor based design for precise timing
- Functions with all 24 VAC thermostats
- Drop-in replacement for Goodman, Janitrol, Texas Instruments, White-Rodgers and UTEC
- Diagnostic fault codes (blinking LED) for simple troubleshooting
- Twinning compatible with another ICM280
- For 80+ and 90+ applications
- 9-pin card slot connection and 9-pin Molex connector on board
- UL recognized

### **Specifications**

#### **Environment**

Ambient temperature

Operating: -40°F to 176°FStorage: -40°F to 185°F

• Humidity: 5% to 95% R.H. (non-condensing) @ +131°F

• Vibration: 13.8Hz @ 0.2 G's for one hour in each

orthogonal axis

• Flame spread: UL 94-VO rating

#### **Electrical**

• Voltage range: Line (98 to 132 VAC) @ 60HZ

• Ignitor: 5A @ 120 VAC

• Cool blower: 10A, 2 HP, 240 VAC

• Heat: 5A, 240 VAC

• Inducer motor: 4A, FLA-8.0 LRA @ 120 VAC

• Gas valve: 1.5A @ 30 VAC

#### **Timing**

• Trial for ignition: 7.0 seconds

Ignition activation period: 5 seconds

- Flame establishing period: 2 seconds

• Flame failure response time: 0.8 seconds maximum

• Inducer pre-purge time: 1 second

• Inducer post-purge time: 25 seconds 80% furnace

29 seconds 90% furnace

• Ignitor warm up time:

- 15 seconds, 1st trial

 $-\,20$  seconds,  $2^{\text{nd}}$  and  $3^{\text{rd}}$  ignition trials

• Total trials for ignition:

-3 (automatically reset after 1 hour)

• Heat blower on delay: 30 seconds

• Heat blower off delays: 90, 120 and 150 seconds

Cool blower on delay: 5 secondsCool blower off delay: 60 seconds

#### Replaces

Goodman/Janitrol: B18099-06, B18099-08, B18099-10, B18099-13, B18099-13S

UTEC: 1012-933D

**Texas Instruments:** 41F-5

White-Rodgers: 50T35-730, 50T35-743

LIS163-1

All features and specifications subject to change without notice.

